## **KEWPUMP®**

Keeps Pumping











# KS-TO

THERMAL OIL PUMP

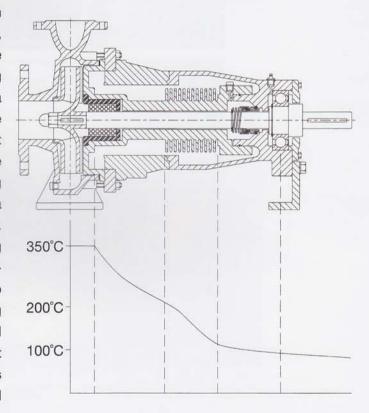
**COMPLIES WITH ISO 2858** 

STANDARD

The KS-TO range of pumps is manufactured for a wide range of flow and head requirements, which is covered by 19 sizes and fully compiles with ISO 2858 and DIN 24256 standards. Back pull-out design to give instant access to most parts for simple and quick maintenance without removing the pump casing from the pipe system.

Single stage, horizontal volute pumps series KS-TO have been specially developed for handling no solid grain weak corrosive high temperature liquid, such as mineral oil and synthetic heat carriers up to 350°C in the heat engineering industry. The increased demands on operational safety, environmental protection and the reduction in running expenses have consequently been considered in this design. Casing and stuffing box cover as pressure loaded components and frame adaptor are made of ductile iron.

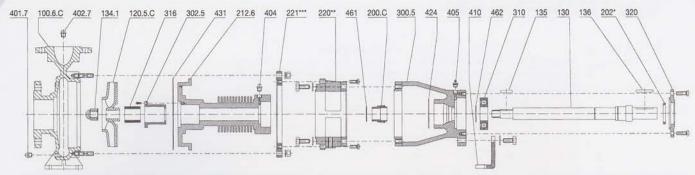
With the combination effects of carbon sleeve bearing restricts oil to seal area, ribs on stuffing box cover aid in the dissipation of heat, and throttling clearance behind the hydraulics, a favorable drop in temperature in the shaft seal area is achieved, with heat losses of the product handled are effectively prevented i.e. energy is being saved. This enables the safe use of a simple uncooled type of shaft sealing. Since heat carriers possess anything but good lubricating properties, a liquidflushed carbon sleeve bearing next to the impeller and an antifriction bearing next behind the mechanical seal, and thus not being wetted by the heat carrier, have been fitted. Through this arrangement, noiseless operation and long service lives have been achieved.



#### APPLICATION

These pumps can be used in installation with positive or negative suction. The most important cases of application are to be found in plants in chemical industry, rubber and plastic industry, food industry, paper industry, and laundries.

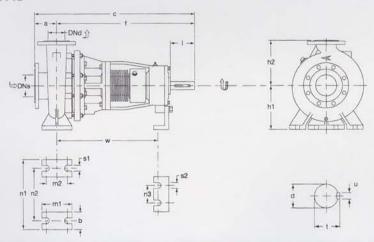
### KN KEWPUMP KS-TO PARTS LIST



Part No.	Description	Standard Material					
100.6.C	Casing for Closed Impeller	Ductile Iron					
120.5.C	Closed Impeller	Cast Iron					
130	Shaft	Stainless Steel 304					
134.1	Impeller Nut	Stainless Steel 304					
135	Key for Impeller	Stainless Steel 304					
136	Shaft End Key	Stainless Steel 304					
200.C	Mechanical Seal	Carbon vs. SiC					
202*	V-Seal	Synthetic Rubber					
212.6	Stuffing Box Cover	Ductile Iron					
220**	Frame Adaptor	Ductile Iron					
221***	Adaptor Extension Ring	Cast Iron					
300.5	Bearing Frame	Cast Iron					
302.5	Sleeve Bearing Housing	Cast Iron					
310	Bearing	Steel					

Part No.	Description	Standard Material				
316	Sleeve Bearing	Synthetic Carbon				
320	Bearing Cover	Cast Iron				
401.7	Casing Drain Plug	Galvanise Steel				
402.7	Venting Plug	Galvanise Steel				
404	Oil Plug	Galvanise Steel				
405	Grease Nipple	Steel				
410	Support Foot	Cast Iron				
424	Bearing Frame "O" Ring	Synthetic Rubber				
431	Stuffing Box Cover Gasket	P.T.F.E.				
461	Mechanical Seal Cir Clip	Steel				
462	Bearing Cir Clip	Steel				

#### **GENERAL DIMENSIONS**



								Di	mensi	ons in	mm										
PUMP MODEL	Flanges		Pump Dimensions					Foot Dimensions										Shaft End			
	DNd	DNs	а	f	C	h1	h2	b	m1	m2	n1	n2	n3	s1	s2	W	d	1	t	u	
32-160 32-200	32	32 50	80	385	465	132 160	160 180	50	100	70	240	190	110 14	14	14	285	24	50	27.9	8	
32-260			100	500	600	180	225	65	125	95	320	250				370	32	80	35.3	10	
40-160		40 65	65 400	005	465	132	160		400	70	240	190	110	14	14	285	24	50	27.9	8	
40-200	40			385	485	160	180	50	100	70	265	212									
40-260			100	500	600	180	225	65	125	95	320	250				370	32	80	35.3	1	
50-160 50-200	50	80	100	385	485	160	180 200	50	100	70	265	212	110	0 14	14	285	24	50	27.9	8	
50-260			125	500	625	180	225	65	125	95	320	250	0.2			370	32	80	35.3	1	
65-160		ALC: NO.	100	100 500	600	160	200	65	125	95	280	212	900/0	14 14	0.00	370	32	80	35.3	10	
65-200	65	100				180	225				320	250	110		14						
65-260			125		625	200	250	80	160	120	360	280									
80-160 80-200	80	125	125 125	25 500	625	180	225 250		125	95	320 345	250	110	14	14	370	32	80	35.3	10	
80-2602)						200	280	80	160	120	400	315		18							
100-200	400	100 125	125 500	500	625	200		122	400	360	280	440	44	14	070	32	80	35.3	1		
100-2601)	100 1		140	530	670	225	280	80	160	120	400	315	110	14	14	370	42	95	45.1	1	
125-200	22883	150	410	500	640	31	315	315 355 80	160	120		0.45		14	14	370	32	80	35.3	1	
125-2601)	125		140	530	670	250	355				400	315	110				42	95	45.1	1	

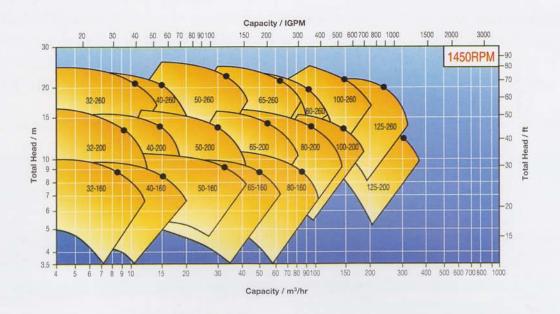
<sup>&</sup>lt;sup>1)</sup> In these models the dimension "I" is 15mm shorter than the specified in ISO 2858. The dimension "f" is according to ISO 2858 <sup>2)</sup> In this model the dimension "h1" is 25mm smaller than the specified in ISO 2858

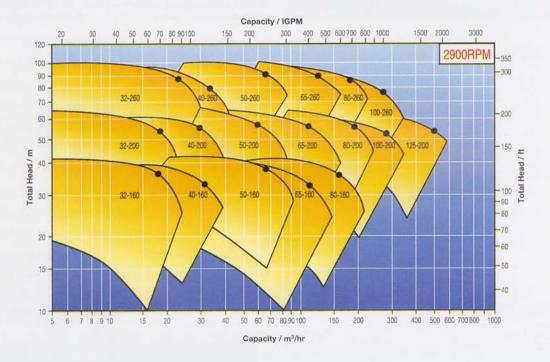
Flange dimensions according to ISO 7005-1:1992 - PN16

<sup>\*</sup> For models 100-260 and 125-260 only.

\*\* For all applicable models except 32-160, 40-160, 50-160, 32-200, 40-200 and 50-200.

<sup>\*\*\*</sup> For all applicable models except 32-160, 40-160, 50-160, 65-160 and 80-160.





Curve for reference only. For final selection refer to individual pump curve. Black dots on curves show best efficiency points.

